

ThinkPipe NC Pipe Cutting Machine

ThinkPipe pipe cutting machine is the sole portable numerical control(NC) pipe cutting machine which can do elbow section cutting and intersectional cutting relying on its own control system and sensing system. It has many patent technologies.

- Portable light and compact
- Easy of operation
- Up to 3m-diameter pipe for cutting



Applicability

It is a substitute goods for large NC pipe cutting equipments in natural gas pipeline, oil pipeline, city gas pipeline, large diameter water pipe, chemical pipe, tubular vessels for elbow section cutting or intersectional cutting.

It can be equipped with flame torch or plasma torch.

It can cut spiral seam pipes and coated pipes, even pipes out of round.













ThinkPipe NC Pipe Cutting Machine

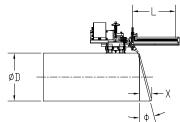
Equipment Lectotypt

| R | 40 | А | – X |
|----------------------------|------------------------------|---------------------|--|
| Function Code | Horizontal adjustment (L) | Cutting method | Scope of outside diameter of pipe (D) |
| R : Elbow section cutting | 20:200mm | A:Oxy/fuel(default) | A:320mm-400mm J:1040mm-1160mm |
| T : Intersectional cutting | 40:400mm 60:600mm | P:plasma | B:400mm-495mm K:1120mm-1250mm C:495mm-550mm L:1219mm-1310mm |
| X : Elbow section cutting | 80:800mm | | D:550mm-680mm M:1270mm-1480mm |
| intersection cutting | 100:1000mm* | | E:630mm-770mm N:1410mm-1500mm |
| - | 120:1200mm* | | F:730mm-830mm O:1450mm-1595mm |
| | * Custom made | | G:810mm-915mm P:1520mm-1675mm |
| | | | H:915mm-1020mmV:320mm-1480mm |
| | | | I: 1000mm-1100mmX: 320mm-3000mm |

Examples:

1. R40A-A machine can do elbow section cutting around the pipe of 320mm to 400mm outside diameter with horizontal adjustment of 400mm. It concludes a set of Oxy/fuel single torch.

2. X60A-BCD can do both elbow section cutting and intersectional cutting. And the largest horizontal adjustment is 600 mm. It concludes a set of Oxy/fuel single torch. The OD rangement of pipe is from 400mm to 680mm.

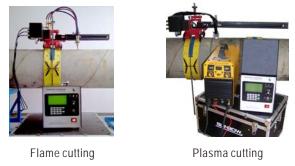


1. Choose function

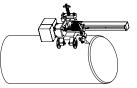
2. Choose single axis robot arm(L)



3. Choose flame cutting or plasma cutting



4. Determine the out diameter scope of pipes(D)



Basical parameters of main machine

| Item | Parameters | | |
|-----------------------|----------------------------|--|--|
| Power supply | AC 220V/50Hz | | |
| Power rating | 300W | | |
| Out diameter of pipe | 320mm-3000mm** | | |
| Horizontal adjustment | 0mm-800mm | | |
| Cutting speed | 0-800mm/min | | |
| Cutting accuracy | 1mm | | |
| Surface finish | 12.5um | | |
| Weight | 22kg-35kg | | |
| Size | 507mm×460mm×(800mm-1450mm) | | |
| Standard length | 8m | | |
| of control wire | | | |

**Smaller pipe can be cut as below.

Travlling on bigger pipe

